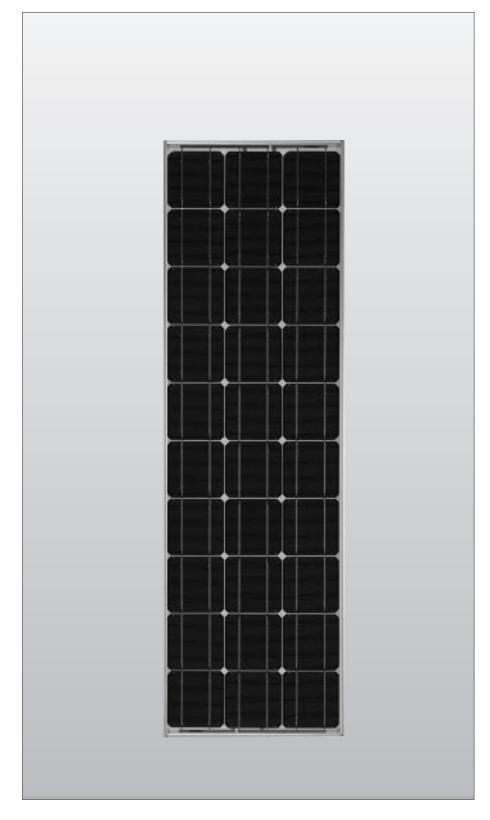
SIEMENS

Solar module SM46



When it comes to reliable and environmentally-friendly generation of electricity from sunlight, solar modules from Siemens provide the perfect solution. Manufactured in compliance with the most stringent quality standards, Siemens Solar modules are designed to withstand the toughest environmental conditions and are characterized by their long service life. Siemens Solar modules are covered by a 25-year limited warranty on power output – your guarantee of trouble-free solar power generation.

PowerMax® technology

Siemens' proprietary PowerMax® technology optimizes the energy production of individual cells and solar modules for all types of environmental conditions. PowerMax® process optimization includes a special refining technique for ingots, a clean room semiconductor grade production process, and a multistage proprietary TOPS™ (Texture Optimized Pyramidal Surface) process. The TOPS process incorporates the formation of textured pyramids on the surface of the solar cell. These pyramids are then specially treated to passivate the surface which optimizes the cell's optical properties for maximum absorption of photons from the sun's light. TOPS also maximizes photon absorption from direct and diffused light (typical under cloudy conditions). This means that light absorption is especially high, even at low light levels. Siemens PowerMax® solar cells deliver maximum energy throughout the day.

Solar module

Model: SM46
Rated power: 46 Watts
Limited warranty: 25 Years

Certifications and Qualifications

- UL-Listing 1703
- MIL Standard 810
- JPL Specification No. 5101-161
- CE mark

Intelligent module design

- All cells are electrically matched to assure the greatest power output possible.
- Ultra-clear tempered glass provides excellent light transmission and protects from wind, hail, and impact.
- Torsion and corrosion-resistant anodized aluminum module frame ensures dependable performance, even through harsh weather conditions and in marine environments.
- Built-in bypass diodes (12V configuration) help system performance during partial shading.
- Intended for 12V systems only, the SM46 regulates its electrical output to the needs of the battery, eliminating the need for separate charge control devices, resulting in a simple, reliable, and economical system.

High quality

- Every module is subject to final factory review, inspection, and testing to assure compliance with electrical, mechanical, and visual criteria.
- 30 PowerMax® single-crystalline solar cells deliver excellent performance even in reduced light or poor weather conditions.
- Cell surfaces are treated with the Texture Optimized Pyramidal Surface (TOPSTM) process to generate more energy from available light.
- Fault tolerant multi-redundant contacts on front and back of each cell provide superior reliability.
- Durable back sheet provides the module underside with protection from scratching, cuts, breakage. and most environmental conditions
- Solar cells are laminated between a multi-layered. polymer backsheet and layers of ethylene vinyl acetate (EVA) for environmental protection. moisture resistance, and electrical isolation.
- · Laboratory tested and certified for a wide range of operating conditions.
- Ground continuity of less than 1 ohm for all metallic surfaces.
- Manufactured in ISO 9001 certified facilities to exacting Siemens quality standards.

Easy installation

- Standard ProCharger[™]-S terminal enclosures are designed for trouble-free field wiring and environmental protection. (Modified versions are also available, e.g. with the special ProCharger™-CR junction boxes.)
- Lightweight aluminum frame and pre-drilled mounting holes for easy installation.

Performance warranty

• 25 Year limited warranty on power output.

Further information on solar products, systems, principles, and applications is available in the Siemens Solar product catalog.

Siemens modules are recyclable.

Siemens Solar GmbH

A joint venture of Siemens AG and Bayernwerk AG Postfach 46 07 05 D-80915 München Germany

Solar module SM46

Electrical parameters		
Maximum power rating P _{max}	$[W_p]^{1)}$	46
Rated current I _{MPP}	[A]	3.15
Rated voltage V _{MPP}	[V]	14.6
Short circuit current I _{SC}	[A]	3.35
Open circuit voltage Voc	[V]	18.0

Thermal parameters	
NOCT ²⁾ [°C	45±2
Temp. coefficient: short-circuit current	1.2 mA / °C
Temp. coefficient: open-circuit voltage	077 V / °C

Qualification test parameters 4)			
Temperature cycling range		[°C]	-40 to +85
Humidty freeze, Damp heat		[%RH]	85
Maximum system voltage		[V]	600
Wind Loading	PSF	[N/m ²]	50 [2400]
Maximum distortion ³⁾		[°]	1.2
Hailstone impact	Inches	[mm]	1.0 [25]
	MPH	[m/s]	52 [v=23]
Weight	Pounds	[kg]	10.2 [4.6]

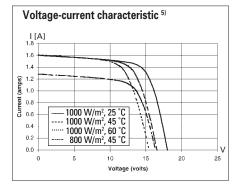
W_p (Watt peak) = Peak power (Minimum W_p = 41 Watts)

Air Mass Irradiance $= 1000 W/m^2$ Cell temperature = 25 °C T_{C}

2) Normal Operating Cell Temperature at: Irradiance Е $= 800 \text{ W/m}^2$ Ambient temperature = 20 °C T_U Wind speed = 1 m/s

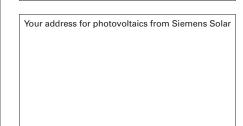
- 3) Diagonal lifting of module plane
- 4) Per EIC 1215 test requirements
- 5) 12 Volt configuration

Module dimensions









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42.7"/1083m



Camarillo, CA 93011, U.S.A.

Hole diameter 0.26 inch (6.6 mm) Mounting hole dimensions are center to center

Siemens Solar Industries

Web site: www.siemenssolar.com

E-mail: sunpower@solarpv.com

13"/329



1.3"/

34mm

41.5"/1054m



11.3"/ 286mm



Status 3/98 - Subject to modification.

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